IN THE CLAIMS

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1. (Amended) An optical storage disc, comprising:

a circular substrate having a first principal surface and an opposing second principal surface;

bumps formed on a first portion of the circular substrate, wherein the bumps represent pre-recorded information;

lands formed on a second portion of the circular substrate; and
a phase-change material deposited on at least the second portion of the
substrate, the phase-change material having a first state when unwritten and a second

- x state when written to wherein information is written only to the phase-change material
- on the lands, and wherein the data density of the first portion and the second portion is different, and wherein the first and second states are different physical states.
- 2. (Original) The disc of Claim 1, wherein the first portion has a lower density than the second portion.
- 3. (Original) The disc of Claim 1, wherein the first portion is on the first principal surface and the second portion is on the second principal surface.
- 4. (Original) The disc of Claim 3, wherein the first portion has a density of approximately 3.8 Mbits/sqmm, and the second portion has a density of approximately 4.7 Mbits/sqmm.

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5. (Original) The disc of Claim 1, wherein the first portion and the second portion are on the second principal surface.

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- 6. (Original) The disc of Claim 1, wherein the change from the first state to the second state changes both the material structure and optical phase of the phase-change material, and both contributions to the total optical phase of the reflected beam are in the same direction.
- 7. (Original) The disc of Claim 6, wherein the phase-change material is an alloy of Sb, In, and Sn.
 - 8. (Original) The disc of Claim 1, wherein the optical disc is a first-surface disc.
- 9. (Original) The disc of Claim 1, wherein the written information is read from the lands, and the pre-recorded information is read from the bumps.
- 10. (Original) The disc of Claim 1, wherein the outer diameter of the disc is approximately 50 mm or less.
- 11. (Original) The disc of Claim 10, wherein the outer diameter of the disc is approximately 32 mm or less.
- 12. (Original) The disc of Claim 1 wherein the thickness of the disc is approximately 0.6 mm or less.
- 13. (Original) The disc of Claim 1, wherein the phase-change material is also deposited on the first principal surface of the substrate.

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- 14. (Original) The disc of Claim 1, wherein the phase-change material in the second state has a higher reflectivity than in the first state.
- 15. (Original) The disc of Claim 1, wherein the substrate comprises a polycarbonate material.
 - 16. (Currently amended) An optical storage disc, comprising:
 - a circular substrate having a first surface and an opposing second surface;
 - a pre-recorded portion comprising bumps and planar regions;
 - a writable portion, separate from the pre-recorded portion, comprising lands, the writable portion having a higher storage capacity than the pre-recorded portion; and
 - a phase-change material formed over the bumps and lands, wherein information is written <u>only</u> on the lands, and wherein the phase-change material <u>changes physical states when exposed to energy</u>.
- 17. (Original) The disc of Claim 16, wherein the pre-recorded portion and the writable portion are on different surfaces of the substrate.
- 18. (Original) The disc of Claim 16, wherein mastered information is stored in the form of bumps.
- 19. (Original) The disc of Claim 16, wherein the phase-change material is in a first state when unwritten to and in a second state when written to.

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- 20. (Original) The disc of Claim 19, wherein the first state is an amorphous state, and the second state is a crystalline state.
- 21. (Original) The disc of Claim 19, wherein the change from the first state to the second state changes both the material structure and optical phase of the phase-change material, and both contributions to the total optical phase of the reflected beam are in the same direction.
- 22. (Original) The disc of Claim 21, wherein the change to the material structure decreases the thickness of the phase-change material and the change to the optical phase increases the optical path length of light reflected from the phase-change material.
 - 23. (Currently amended) A method of manufacturing an optical disc, comprising:

 forming bumps and planar regions on first portions of a substrate;

 forming lands on second portions of the substrate, wherein the storage capacity

 of the second portions is higher than the first portions; and

depositing a phase-change material over at least the lands, wherein prerecorded information is read from the bumps and written information is written only to and read from the phase-change material deposited on the lands, and wherein the phase-change material changes physical states when exposed to energy.

24. (Original) The method of Claim 23, wherein the phase-change material is in a first state when unwritten and in a second state after being written to.

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- 25. (Original) The method of Claim 24, wherein the second state has a different thickness and optical phase than the first state.
- 26. (Original) The method of Claim 25, wherein the thickness contributes to the phase in the second state.
- 27. (Original) The method of Claim 26, wherein the change from the first state to the second state changes both the material thickness and the optical phase of the phase-change material in the same direction.
- 28. (Original) The method of Claim 23, further comprising writing information to the phase-change material on the lands.
- 29. (Original) The method of Claim 28, wherein the writing is performed using a laser at a wavelength of approximately 650 nm.
- 30. (Original) The method of Claim 28, wherein the writing changes the phase-change material from a first amorphous state to a second crystalline state.

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